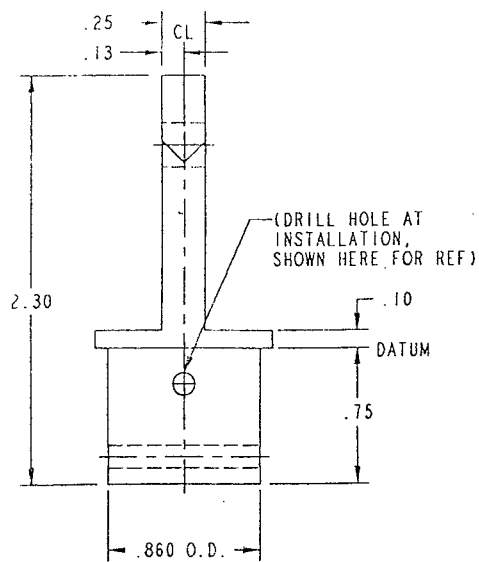
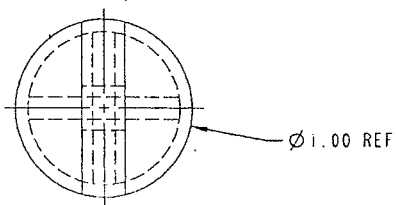



6

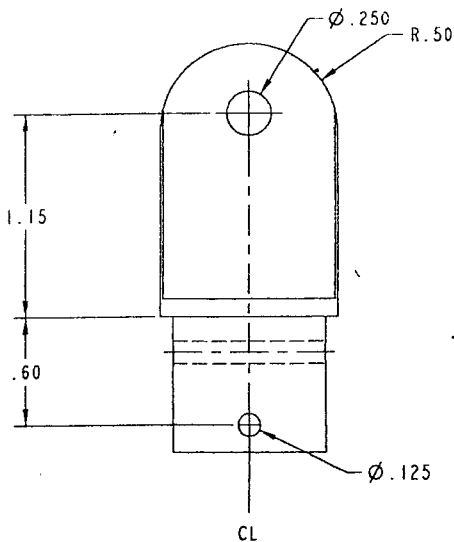
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4

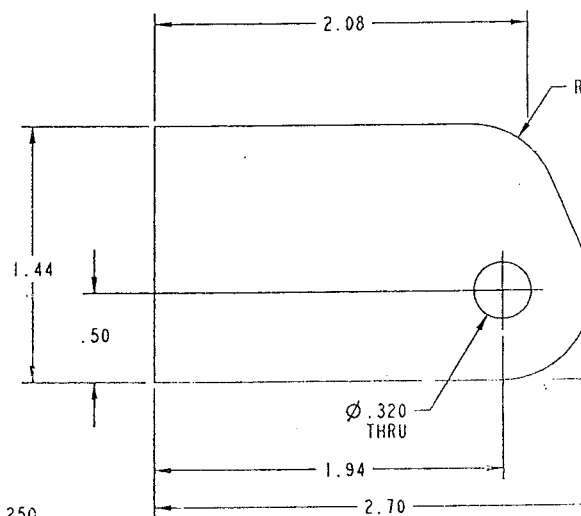
3



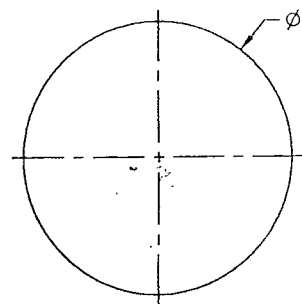
-109 MALE EYE 
MATL: 1.00 RND, 6061-T6, QQ-A-200/8
SCALE 2.000



JLM
①



-115 TUBE END PLATE
MATL: .25 THK, 6061-T6, QQ-A-250/1
SCALE 2.000



①

-111 TUBE END PLATE
MATL: .125 THK, 6061-T6, QQ-A-21
SCALE 2.000

-NO. 60 (Ø .040 THRU)
PILOT HOLE

700/6

6

5

4

3

00000000

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Aug 09, 2005
11:26 am

Work Order No : 0023987
Project Name : pB67-43001-109 X
Project For : WK538
Work Order Type : Main
Main WO Number :
House Part Number : pB67-43001-109
Description :
Manufactured : No
Amount Req'd : 20
Amount Done : 0
Start Date : 08-09-05
Est Finish Date :
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Margin : 0.000%
Actual Margin : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector	
05.10.06	9+10	REMOVE STEPS AS PART IS BEING PAINTED ONCE MOUNTED ON A TUBING Permanent Change	<i>EC</i>	05.10.12		<i>AB</i> <i>AB</i>	<i>AB</i> 05.10.12	

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA: *[Signature]* Date: 05/10/12

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

538

SPLIT-1

DART AEROSPACE LTD	Work Order:	23987
Description: Clevis	Part Number:	B67-43001-109
Dwg: B67-43001 Rev. B page 32	Qty:	20
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	AP	05/08/20	20
2	ML	Turn as per Dwg B67-43001 Material: 6061-T6 Bar Ø1.00 (QQ-A-200/8 or QQ-A-225/8) (M6061T6R1.000) Identify for B67-43001-109	Dwg Rev: B 718147 Batch: 117881	05/09/04	20
3	QC2	Inspect parts as they come off the machine Identify as B67-43001-109	05/09/04	20	20
4	MM	Mill as per Dwg B67-43001	05/09/17	20	20
5	QC2	Inspect parts as they come off the machine	05/09/17	20	20
6	QC8	Second check	05/09/18	20	20
7	MM	Deburr	05/09/17	20	20
8	FP	Chemical Conversion Coat as per QSI 005 4.1	05/09/19	20	20
9	FP	Powder Coat Green Sandtex (Ref: 4.3 5.8) as per QSI 005 4.3 Mask round section			
10	QC3	Inspect Powder Coat	05.10.06	20	20
11	ST	Identify and Stock	05/10/06	15	15
12	AC	Cost / part: 11.43	05.10.13	15	15
13	DC	Close W/O 11.43 Inspect Level 21	05/10/12	15	15

Took 5

Rev	Date	Change	Revised By	Approved
A	05.08.26	New issue	KJ/JLM	

RELEASED
11/15/03